

Carbon Capture and Storage Future Research Needs



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Challenges to Carbon Capture and Storage

- Magnitude of emissions
- Scale up
- Economics
- Regulatory framework
- Long-term assurance and acceptance

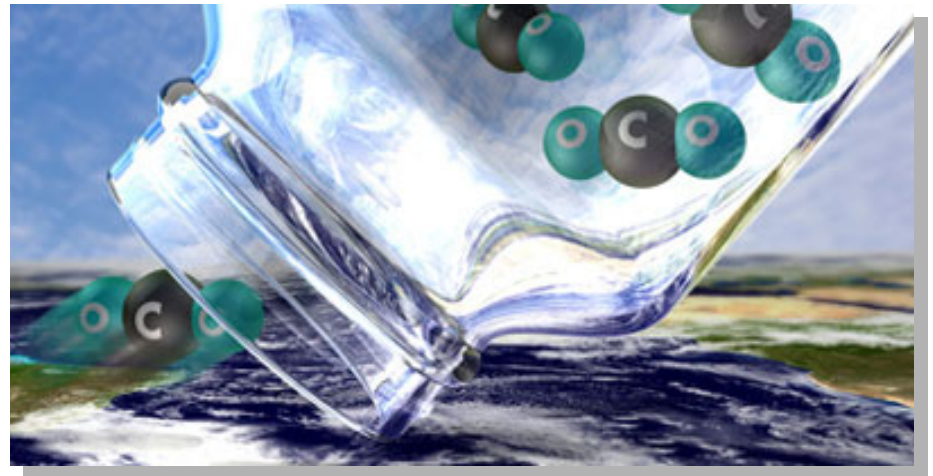


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RD&D Challenges

Pre-combustion (Synthesis Gas)



- Loss of CO₂ pressure due to flash regeneration
- Cooling / refrigeration of syngas to accommodate low operating temperatures; reheating prior to combustion
- H₂ losses, particularly in membranes
- Sulfur-tolerant materials / membranes

Post-combustion (Flue Gas)



- Low-pressure flue gas dilute in CO₂
- Steam requirement for thermal regeneration (amines)
- High compression costs and large loads due to CO₂ produced at low pressure
- Flue gas contaminants

Oxygen Combustion (OxyFuel)



- Cost of O₂ production and materials
- Cooled CO₂ recycled to mitigate combustion temperatures

RD&D Challenges (cont'd.)

Laboratory



- 0.1 ft³ Reactor Volume
- 0.27 scf per minute

Technically possible?

Scale-up

Economically feasible?

500 MW Commercial Power Plant



- 57,000 ft³ Reactor Volume
- 1,800,000 scf per minute

Cost of Coal Technologies

Bituminous Coal

	Total Plant Cost \$/ kWe		COE ¢ / kWh		Efficiency %HHV	
	NO	YES	NO	YES	NO	YES
CO ₂ Capture						
Subcritical PC	1,550	2,900	6.4	11.4	36.8	25.0
Supercritical PC	1,570	2,850	6.3	11.1	39.1	27.2
Ultra-supercritical PC	1,650	2,850	6.4	10.6	44.6	32.0
IGCC ¹	1,850	2,500	7.8	10.2	39.5	32.0

¹Average IGCC (GE Energy, ConocoPhillips, Shell Global)

Basis:

Econamine FG+ for PC CO₂ capture
 Selexol™ for IGCC CO₂ capture
 90% CO₂ capture
 December 2006 dollars
 Total plant cost includes contingencies

CO₂ Transport, Storage, and Monitoring:

To transport 50 miles, store in saline formation at 4,000 ft., and monitor for 80 years will cost additional ~0.4 ¢/kWh (~4 mills / kWh)



1. 2007 Pulverized Coal Oxyfuel Combustion Power Plants, U.S. Department of Energy National Energy Technology Laboratory, Draft Final Report, April 2007
2. Cost and Performance Comparison Baseline for Fossil Energy Power Plants, U.S. Department of Energy—National Energy Technology Laboratory, Draft Final Report, May 2007

Cost of Coal Technologies

PRB Coal at Elevation

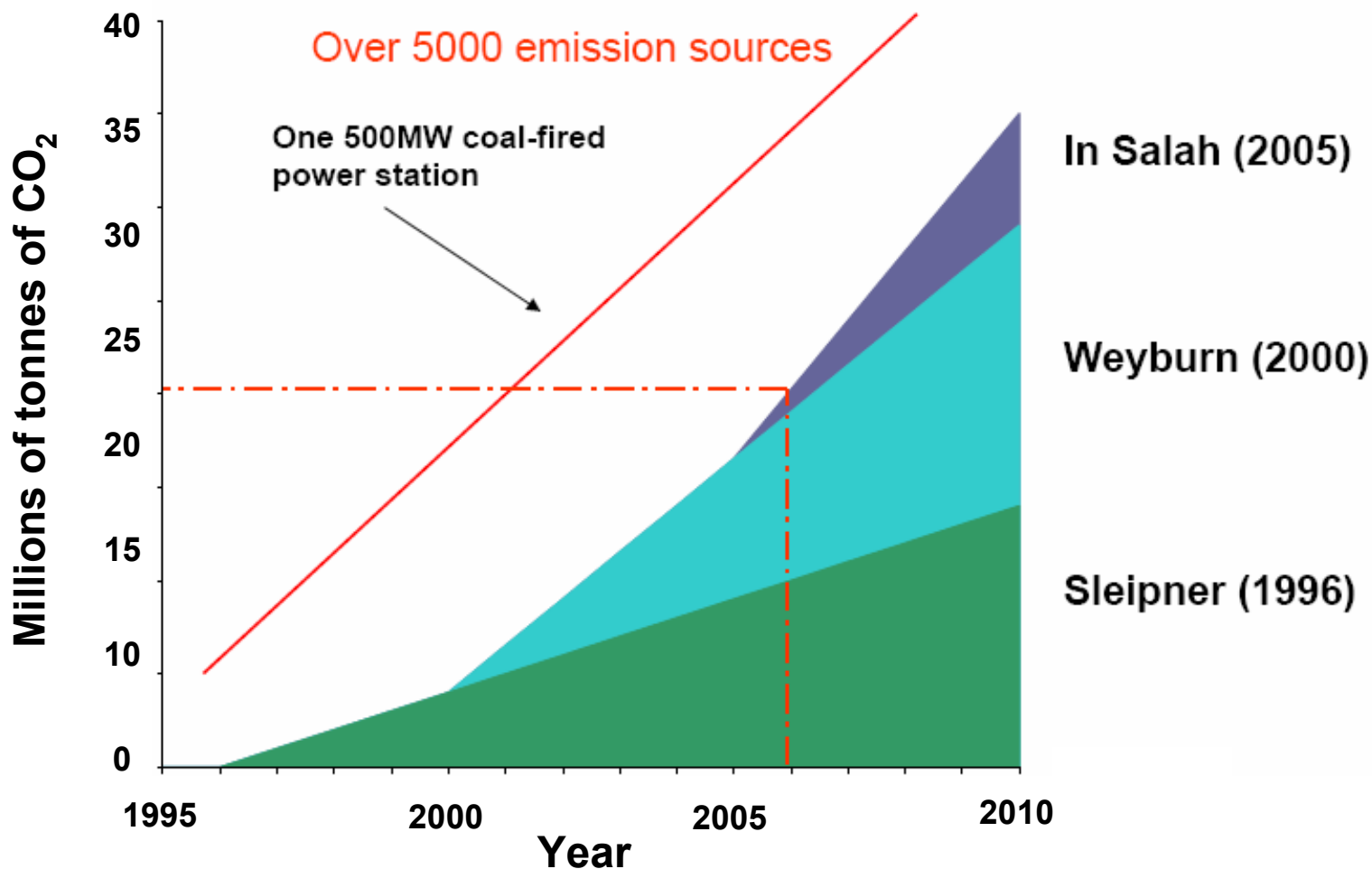
	Total Plant Cost \$/kWe		COE ¢/kWh		Efficiency %HHV	
CO ₂ Capture	NO	YES	NO	YES	NO	YES
Subcritical PC	↑ 50	↑ 150	↑ 0.5	↑ 0.8	↓ 1–2	↓ 2–2.5
Supercritical PC						
Ultra-supercritical PC						
IGCC ¹	↑ 100– 200	↑ 300– 500	↑ 1.5	↑ 2–2.5	↓ 2–2.5	↓ 2.5–3

¹Average IGCC (GE Energy, ConocoPhillips, Shell Global)

Basis:

Wyoming PRB (8,340 Btu/lb)
Elevation 4,000 feet
90% CO₂ Capture

Significant Quantity but Equal to One Large Coal-Fired Power Plant



John Gale, IEA Greenhouse Gas R&D Programme

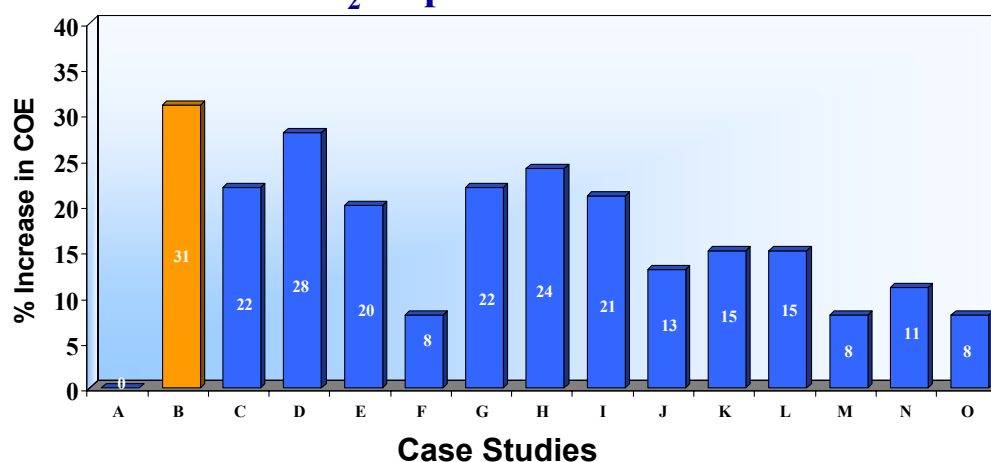
C. Bauer, CarbSeq, 05/09/2007

Permitting and Regulatory Issues

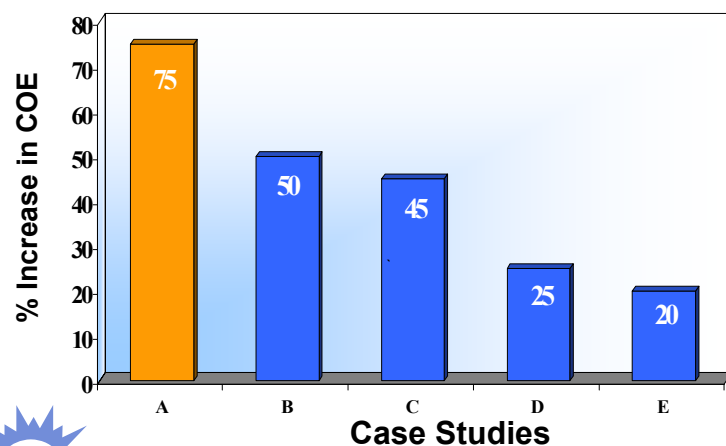
- Process undergoing definition
- DOE and EPA working together on technical issues
- EPA guidance for CCS RD&D projects
- Oil and gas recovery and CCS operations
- Saline CO₂ injection wells
- Interstate Oil and Gas Compact Commission
- Laying the groundwork for commercial projects
- Liability, legal, and public acceptance

NETL Analyses Determining Future Needs

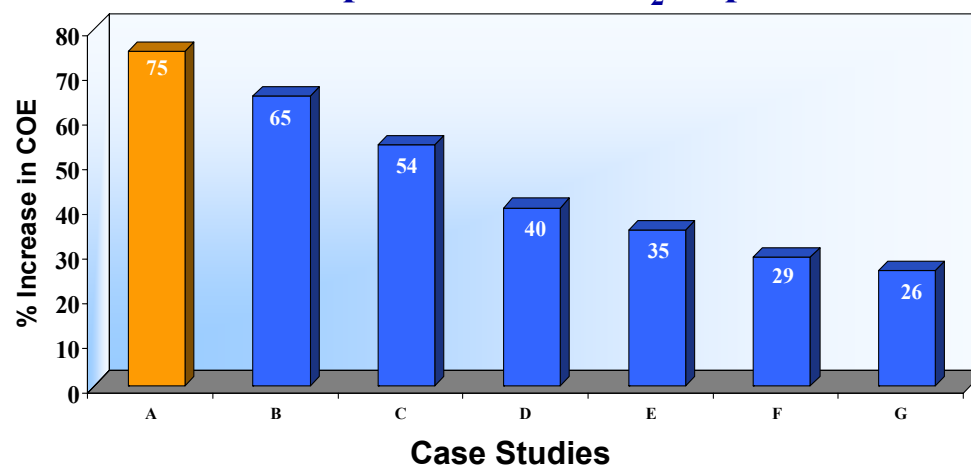
CO₂ Capture Economics for IGCC



Driving Down Oxyfuel Combustion Costs

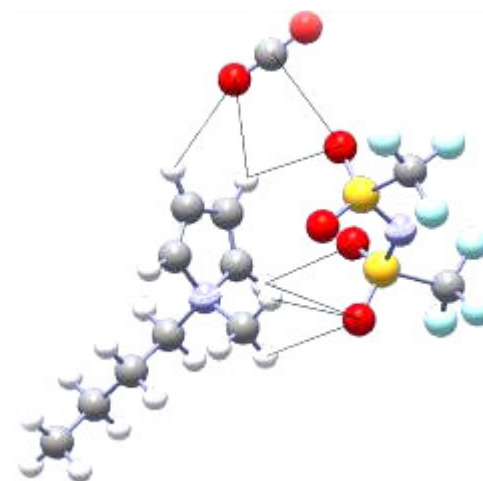
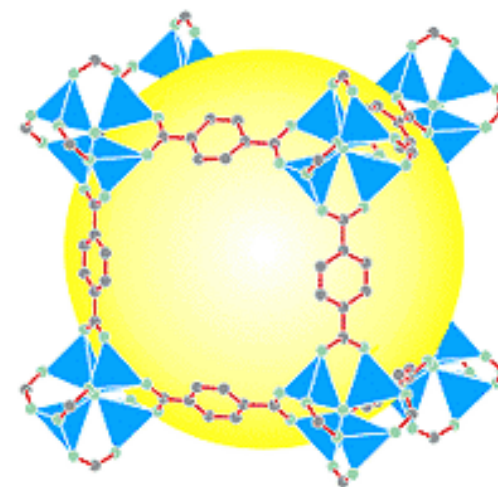


More Options for PC CO₂ Capture



Capture Innovations

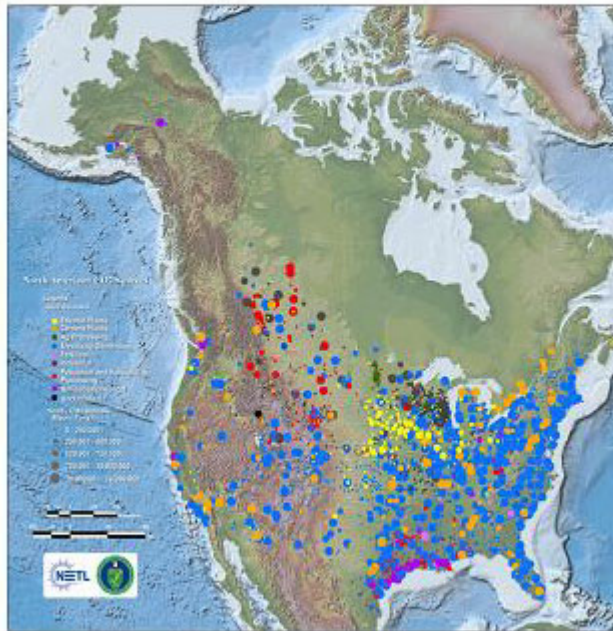
- Ionic liquids
- Molecular organic frameworks (MOF)
- Ceramic Autothermal Recovery (CAR)
- Polymer-based high-temperature membrane
- Carbonic anhydrase enzymatic membrane
- Ammonia-based scrubbing
- Amine-enriched absorbents



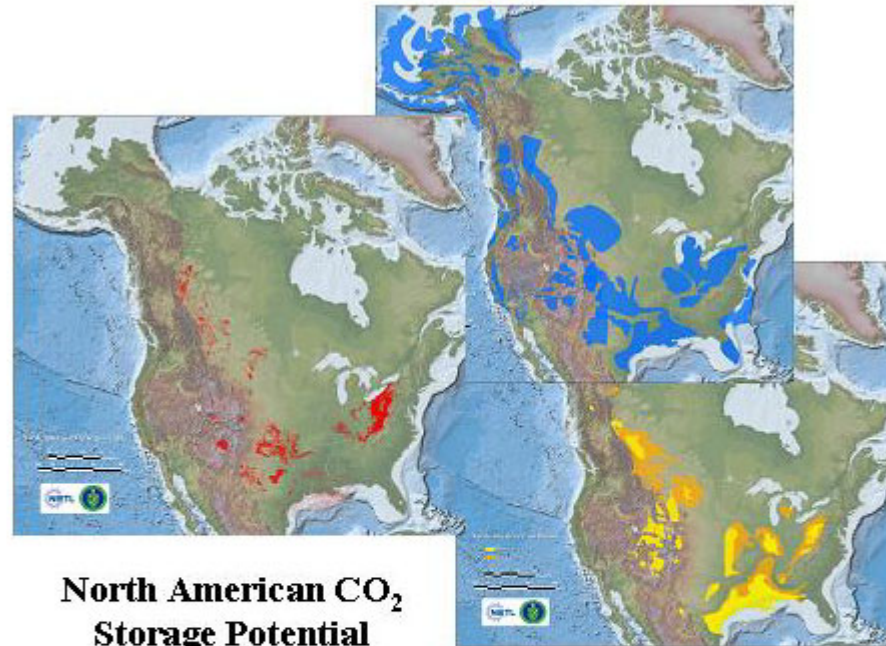
Adequate Storage Projected, National Atlas Highlights

CO₂ Sources Documented in NatCarb

	CO ₂ Emission (Million Tons)	Number of Facilities
CO ₂ Sources	3,809	4365



U.S. ~ 6 GT CO₂ / yr all sources

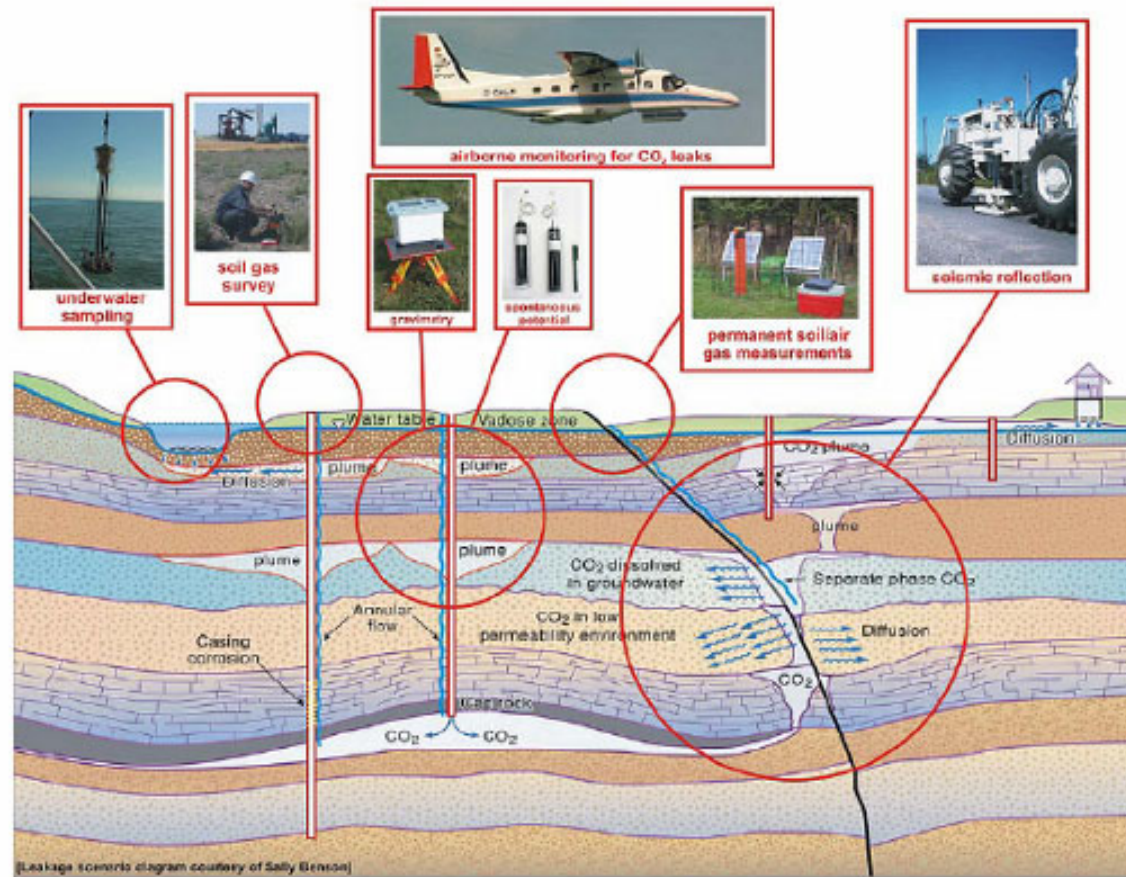


North American CO₂ Storage Potential (Gigatonnes)

Sink Type	Low	High
Saline	919	3,378
Unmineable Coal Seams	156	184
Oil and Gas Fields	82	91

Monitoring, Mitigation, and Verification

- Proper site characterization is critical to understand
- Transport modeling and MMV
- Wellbore integrity



Conclusions

- Need for carbon capture and storage substantial, but so are opportunities
- Challenges exist
- Research and large-scale evaluation are required
- Safe commercial implementation highly probable



Photo Courtesy of EPRI Journal, Spring 2007

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